

Amendments to the Specification:

Please replace paragraph [5] on page 18 with the following amended paragraph:

FIG. 6 is an enlarged view of a part ~~G~~ E of FIG. 4.

Please replace paragraph [2] on page 30 with the following amended paragraph:

Upon welding and joining the upper flanges 11c,12c of the I-beams 11,12, which are included in the tail frame 2, with the side plates 6,7 included in the center frame ~~2~~ 1, the side plates 7,7 are inserted into the openings 11c1,12c1 formed in the front end portions of the upper flanges 11c,12c, and in this state, the front end portions of the upper flanges 11c,12c and the corresponding side plates 6,7 are welded together. Accordingly, relative movements between the upper flanges 11c,12c and the corresponding side plates 6,7 are limited by the openings 11c1,12c1 and, when welded in this state, desired joint strength can be assured without needing any clad welding and also without needing any grinder finishing. As a result, the manhour can be reduced, and the fabrication cost for the swing frame can also be reduced.